

Work Order ID 125781

Wednesday, October 22, 2014 12:35:03 PM

125781

Page 1

Item ID: D429-793-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Bearpaw

Stop *NS2*

Start Date: 10/20/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/30/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 11-10-22

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D429-793

C

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D429-793-011 CHG 002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
26
9-89

2X

15-06-22

2X

MAR 21 2015

DAS
6
9-89

DAS
26
9-89

JUN 22 2015

2X

DAS
26
9-89

15-06-22

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Item ID: D429-793-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw

Stop ***NS2***

Start Date: 10/20/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/30/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00						DAS 02 9-89	DAS 6 9-89
Packaging	Identify and pack for shipping as per PPP D429-793-011 Location: <u>15</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS JUN 23 2015

MCS JUN 22 2015

Picklist Print

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Work Order ID: 125781

125781

Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 10/20/14

Required Date: 10/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev. A New Issue 10/10/18 DL IPP Rev. B
Change AN4C12A bots to AN4C13A bolts 10/11/05 DL IPP REV:C AS PER
ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 Radius Block		Manufactured	No			110	Each	966.0000	12	12			
D2274										**24x 129934			DAS 27

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST006	954	
109534	6	
110264	2	
112466	2	
117869	305	
121589	273	
124363	366	

D3456-1

Manufactured No

Each

180.0000

D3456-1

Washer

****16x B128456**

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST040	173	
107629	1	
113126	1	
115051	71	
121045	100	

MAR 21 2015

Picklist Print

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Work Order ID: 125781

125781

Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 10/20/14

Required Date: 10/30/14

Start Qty: 1.00

Required Qty: 1.00

D4176-1 Manufactured No

110

Each

16.0000

4

4

D4176-1

429 Clamp, Top

DAS
26
9-89

Location

ST545

121711

Loc Qty

16

16

Each

Loc Code

B13076

6.0000

**4XB 131262

DAS
26
9-89

DAS
27
9-89

D4212-1 Manufactured No

D4212-1

429 Clamp Cushion

DAS
26
9-89

Location

ST545

116067

120453

Loc Qty

6

4

2

Each

Loc Code

B13077

1.0000

**1253505x12

DAS
26
9-89

DAS
27
9-89

D4353-041 Manufactured No

D4353-041

Bearpaw Assembly

DAS
26
9-89

Location

ST

124827

Loc Qty

1

1

Each

Loc Code

125797x12

1.0000

**125226x1

DAS
26
9-89

DAS
27
9-89

D4354-041 Manufactured No

D4354-041

Bearpaw Wearplate Assembly

DAS
26
9-89

Location

ST606

120975

Loc Qty

1

1

Each

Loc Code

1XB

1

**122257x12

Un autre n'est pas

DAS
26
9-89

DAS
27
9-89

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Shop Packet Print

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Work Order ID: 125781

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Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 10/20/14

Required Date: 10/30/14

Start Qty: 1.00

Required Qty: 1.00

D4382-1

Manufactured No

Each

17.0000

D4382-1

Angled Bearpaw Clamp

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST545

17

120516

17

Each

63.0000

AN4C11A

Purchased No

AN4C11A

bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST354

50

m128324

50

ST356

13

m128634

13

Each

37.0000

AN4C16A

Purchased No

AN4C16A

BOLT

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST517a

37

122800

17

m126474

20

Each

29.0000

AN4C22A

Purchased No

AN4C22A

BOLT

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST358

4

117423

4

ST517a

25

122800

10

122843

15

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125781

Parent Item: D429-793-011

D429-793-011

Parent Item Name: Bearpaw

Start Date: 10/20/14

Required Date: 10/30/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

2,253.000

20 20 80

MS21043-4

**

DAS

6

9-89

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST304

2213

m128300

57

m128429

57

m128798

1274

m128818

825

40x 80

NAS1149D0463J

Purchased

No

Each

3,880.000

6 72 48

NAS1149D0463.J

**

131624 24x

WASHER

Location

Loc Qty

Loc Code

CA

472

M129682

472

ST277

3408

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

1500

M129390

1814

MAR 21 2015

DAS

7

9-89

DAS

8

9-89

Ref Sp 15-06-22

DART AEROSPACE LTD.

IIN-D429-793

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5.0 PARTS LIST

QTY -011	Part Number	Description
X	D429-793-011	ULTRAPAW™ INSTALLATION
12	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4176-1	CLAMP, TOP
6	D4212-1	CLAMP CUSHION
2	D4353-041	ULTRAPAW™ ASSY
2	D4354-041	WEARPLATE ASSY
2	D4382-1	ANGLED CLAMP
8	AN4C11A	BOLT
8	AN4C16A	BOLT
4	AN4C22A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHERS

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Revision: C
Date: 11.04.08